

# Datasheet


## General Features

Absolute linear encoder for CNC machine tools.

- Absolute optical scale with glass measuring support, SSI - BiSS C (unidirectional) interface
- Resolutions up to 0.01  $\mu\text{m}$   
Accuracy grade up to  $\pm 2 \mu\text{m}$
- Central fixed expansion point (**FEP**).  
On request positioned on the right (**RT**) or on the left (**LT**), for a linear expansion consistent with the type of application
- Direct reading of absolute measure
- Rugged and heavy profile of considerable section
- Adjustable cable output, through double connector
- Pressurization from both sides of the scale or from the transducer
- Option: 1 Vpp analog sig



## Technical Characteristics

Measuring support	Glass scale	
Grating pitch	20 μm	
Linear thermal expansion coefficient	8 x 10 <sup>-6</sup> °C <sup>-1</sup>	
Incremental signal	sine wave 1 Vpp (optional)	
Resolution 1 Vpp	up to 0.01 μm *	
Serial interface	SSI - BiSS C (unidirectional)	
Resolution absolute measure	1 - 0.1 - 0.05 - 0.01 μm	
Accuracy grade	± 5 μm ** standard version ± 3 μm ** high-accuracy version (± 2 μm for measuring length up to 640 mm)	
Interpolation error (SDE)	± 70 nm ***	
Hysteresis	90 nm ***	
Measuring length ML in mm	140, 240, 340, 440, 540, 640, 740, 840, 940, 1.040, 1.140, 1.240, 1.340, 1.440, 1.540, 1.640, 1.740, 1.840, 2.040, 2.240, 2.440, 2.640, 2.840, 3.040, 3.240 max.	
Fixed expansion point (FEP)	central or positionable on the right (RT) or on the left (LT)	
Max. traversing speed	180 m/min	
Max. acceleration	50 m/s <sup>2</sup> in measuring direction	
Required moving force	≤ 2.5 N	
Vibration resistance (EN60068-2-6)	100 m/ s <sup>2</sup>	[55 ÷ 2000 Hz]
Shock resistance (EN60068-2-27)	150 m/s <sup>2</sup>	[11 ms]
Protection class (EN 60529)	IP 54 standard, IP 64 pressurized	
Operating temperature	0 °C ÷ 50 °C	
Storage temperature	-20 °C ÷ 70 °C	
Relative humidity	20 % ÷ 80 % (not condensed)	
Reading block sliding	by ball bearings ☉	
Power supply	5 VDC ±10 %	
Current consumption	255 mA max. (with R = 120 Ω)	
Max. cable length	50 m (serial + analog output) 70 m (serial output) ****	
Electrical connections	see related table	
Connector	on the transducer, with adjustable output	
Electrical protections	inversion of polarity and short circuits	
Weight	0.55 kg + 2.8 kg/m	

# Datasheet

\* Depending on CNC division factor.

\*\* The declared accuracy grade of  $\pm X \mu\text{m}$  is referred to a measuring length of 1 m.

\*\*\* The error declared is subject to the respect of the alignment tolerances.

\*\*\*\* Ensuring a minimum power supply voltage of 5 V to the transducer.

## Electrical Characteristics

### Analog Output + Serial Output

GVS 808 T absolute optical scale is supplied with a 10-wire shielded cable,  $\varnothing = 6,2 \text{ mm}$ , PUR external sheath, with low friction coefficient, oil-resistant and suitable for continuous movements.

Inside the cable, a further shield for the twisted two-wire line of the analog signal (1 Vpp).

Conductors section:

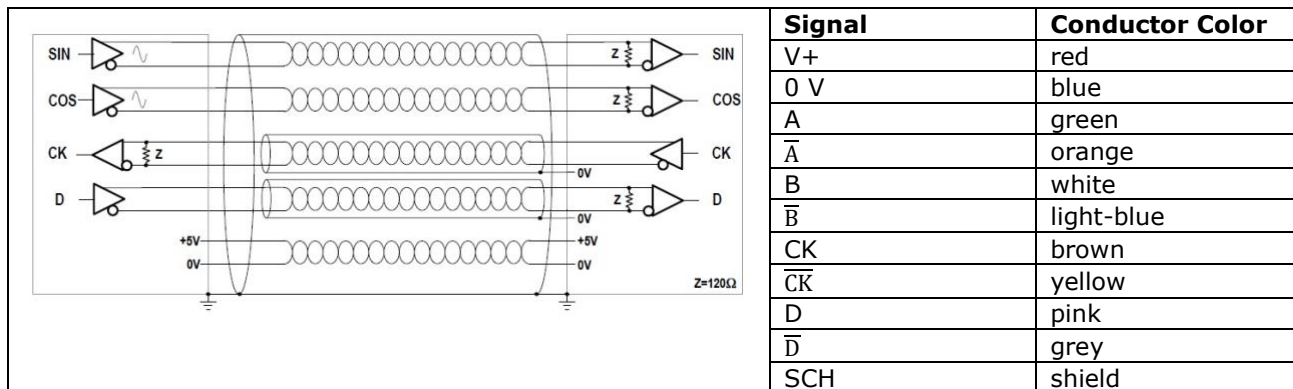
- power supply:  $0.30 \text{ mm}^2$
- signals:  $0.10 \text{ mm}^2$

### Notice

The cable's bending radius should not be lower than 80 mm.

### Analog Output + Serial Output 10-wire cable

The following output signals are available:



### Serial Output

GVS 808 T absolute optical scale is supplied with a 6-wire shielded cable,  $\varnothing = 6,2 \text{ mm}$ , PUR external sheath, with low friction coefficient, oil-resistant and suitable for continuous movements.

Conductors section:

- power supply:  $0.35 \text{ mm}^2$
- signals:  $0.25 \text{ mm}^2$

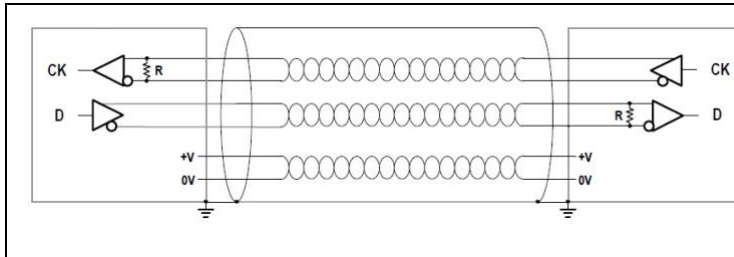
### Notice

The cable's bending radius should not be lower than 70 mm.

# Datasheet

## Serial Output 6-wire cable

The following output signals are available:



Signal	Conductor Color
V+	brown
V-	white
CK	green
$\overline{CK}$	yellow
D	pink
$\overline{D}$	grey
SCH	shield

Complying to DIN 47100.

Avoid locating the cable next to any device that may cause electromagnetic interferences (motors, solenoid valves, inverters).

If interferences are detected, act directly on the source of disturb using EMC filters.

If cable extensions are needed, it is necessary to use shielded cables with a section of at least 0.5 mm<sup>2</sup> for power supply and 0.25 mm<sup>2</sup> for signals.

The cable capacity should be:  $C \leq 90 - 100 \text{ pF/m}$ .

## SSI

<b>Cable length</b>	$\leq 10 \text{ m}$	$\leq 20 \text{ m}$	$\leq 50 \text{ m}$	
<b>Clock frequency</b>	1.2 MHz	0.4 MHz	0.2 MHz	

## BiSS

<b>Cable length</b>	$\leq 6 \text{ m}$	$\leq 10 \text{ m}$	$\leq 20 \text{ m}$	$\leq 50 \text{ m}$
<b>Clock frequency</b>	5 MHz	4 MHz	1 MHz	0.5 MHz

The scale is supplied with a standard 4-m long cable, suitable for continuous movements, but longer lengths can be required. Ensuring a minimum power supply of 5 V to the transducer, the maximum cable length can be extended to 70 m.

## Notice

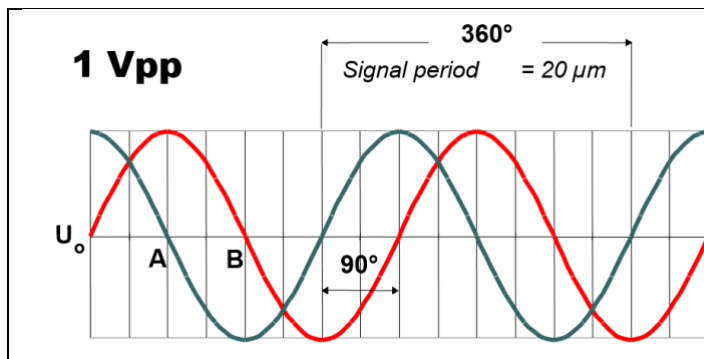
In case of cable extension, it is necessary to guarantee:

- the electrical connection between the body of the connectors and the cables shield
- a minimum power supply voltage of 5 V to the transducer

# Datasheet

## Output Signals

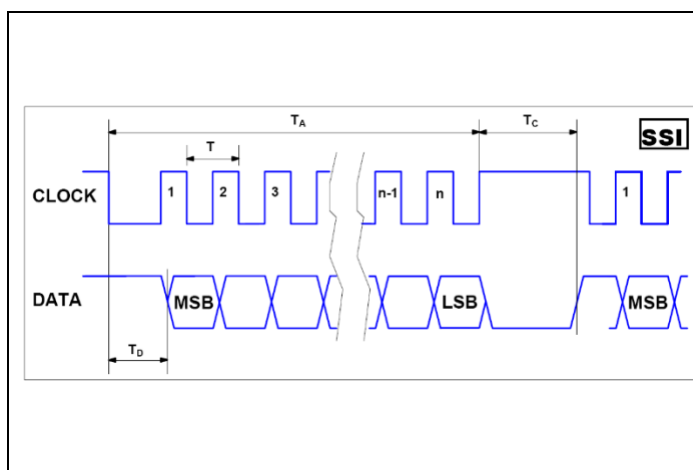
### 1 Vpp Incremental signals version:



<b>Signals</b>	A, $\bar{A}$ , B, $\bar{B}$
<b>Signals amplitude</b>	0.8 Vpp ÷ 1.2 Vpp typical 1 Vpp
<b>Reference voltage U<sub>0</sub></b>	≈ 2.3 V
<b>A and B phase displacement</b>	90° ± 10° electrical

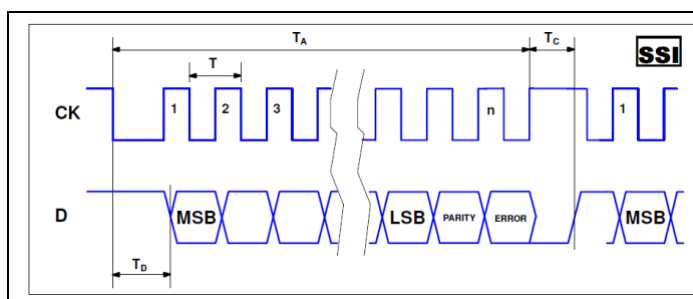
Signals amplitude is referred to differential measurement on 120 Ω impedance with power supply voltage to the transducer of 5 V ± 10%.

### Serial signals SSI version:

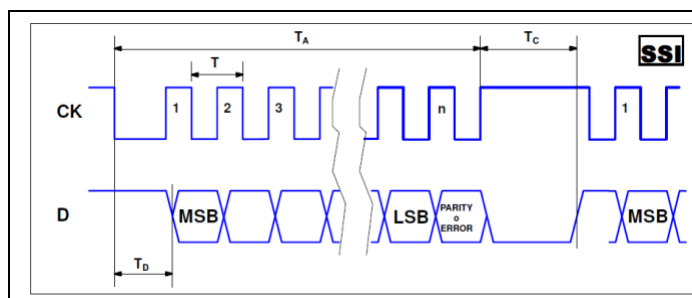


<b>Interface</b>	<b>SSI (Synchronous Serial Interface) Binary - Gray</b>
<b>Signals level</b>	EIA RS422
<b>Clock frequency</b>	0.1 + 1.2 MHz* Working cycle 50 % ± 10 %
<b>n</b>	26 bit (resolution 1-0.1 μm) 30 bit (resolution 0.05-0.01 μm)
<b>T<sub>A</sub></b>	Clock sequence
<b>T<sub>C</sub></b>	max. 15 μs by 100 KHz
<b>T<sub>D</sub></b>	max. 7 μs

\* The maximum frequency is guaranteed with a cable length up to 10 m.



<b>Interface</b>	<b>SSI (Synchronous Serial Interface) Binary</b>
<b>n</b>	Position bit + Parity + Error



Interface	SSI (Synchronous Serial Interface) Binary
n	Position bit + Parity
	Position bit + Error

## Parameters for SSI Protocol

### Position bit

The value is transmitted with sign at 26 bit (for resolution 1 - 0.1  $\mu\text{m}$ ) or 30 bit (for resolution 0.05-0.01  $\mu\text{m}$ )

### Optional bit

**Parity:** an additional bit for odd parity or even parity is transmitted

**Error:** it signals an error in reading the absolute position

- Error bit = 1 absolute position ok
- Error bit = 0 absolute position wrong

### Code

The code used for the transmission of the position is in binary or Gray format.

In case the Gray format is used, it is not possible to have the optional bit in the transmitted frame.

### Refresh time

At the end of  $T_c$  period, the sensor provides a new position.

If a new position is not required, the sensor refreshes its position every 500  $\mu\text{s}$  new.

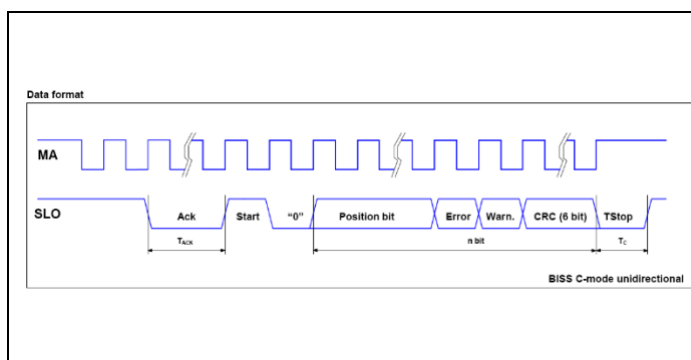
### SSI timeout

In case of error/interruption of the serial line, the sensor goes back in the "ready" status after a period of 400  $\mu\text{s}$ .

### Position error condition

In case of wrong absolute position, the status of the error bit, if enabled, is at 0 and a position value equal to 0 is transmitted. If the error bit is not activated, the sensor forces a position value equal to 0.

### BiSS-C (unidirectional) version:



Interface	BiSS-C unidirectional
Signals level	EIA RS485 / RS422
Clock frequency	0.5 + 5 MHz* Working cycle 50 % $\pm$ 10 %
n	26 + 2 + 6 bit (resolution 1 - 0.1 $\mu\text{m}$ ) 32 + 2 + 6 bit (resolution 0.05-0.01 $\mu\text{m}$ )
T <sub>c</sub>	Max. 20 $\mu\text{s}$
T <sub>ACK</sub>	2 Clock

# Datasheet

\* The maximum frequency is guaranteed with a cable length up to 6 m.

## Parameters for BiSS-C (unidirectional) Protocol

### Position bit

The value is transmitted with sign at 26 bit (for resolution 1 - 0.1  $\mu\text{m}$ ) or at 32 bit (for a resolution of 0.05 - 0.01  $\mu\text{m}$ ) transfer.

**Error:** it signals an error in the absolute position reading.

- Error bit = 1    absolute position ok
- Error bit = 0    absolute position wrong

### Warning

It signals a reading difficulty

- Warning bit = 1    reading ok
- Warning bit = 0    difficulty in reading

### Refresh time

At the end of **Tc** period, the sensor provides a new position. If no new position is required, the sensor refreshes its position every 2 ms.

### BiSS timeout

In case of error/interruption of the serial line, the scale goes back in the "ready" status after a period of 100  $\mu\text{s}$ .

### CRC6 polynomial

CRC at 6 bit inverted, with polynomial 0 x 43, MSB as first bit of the frame.

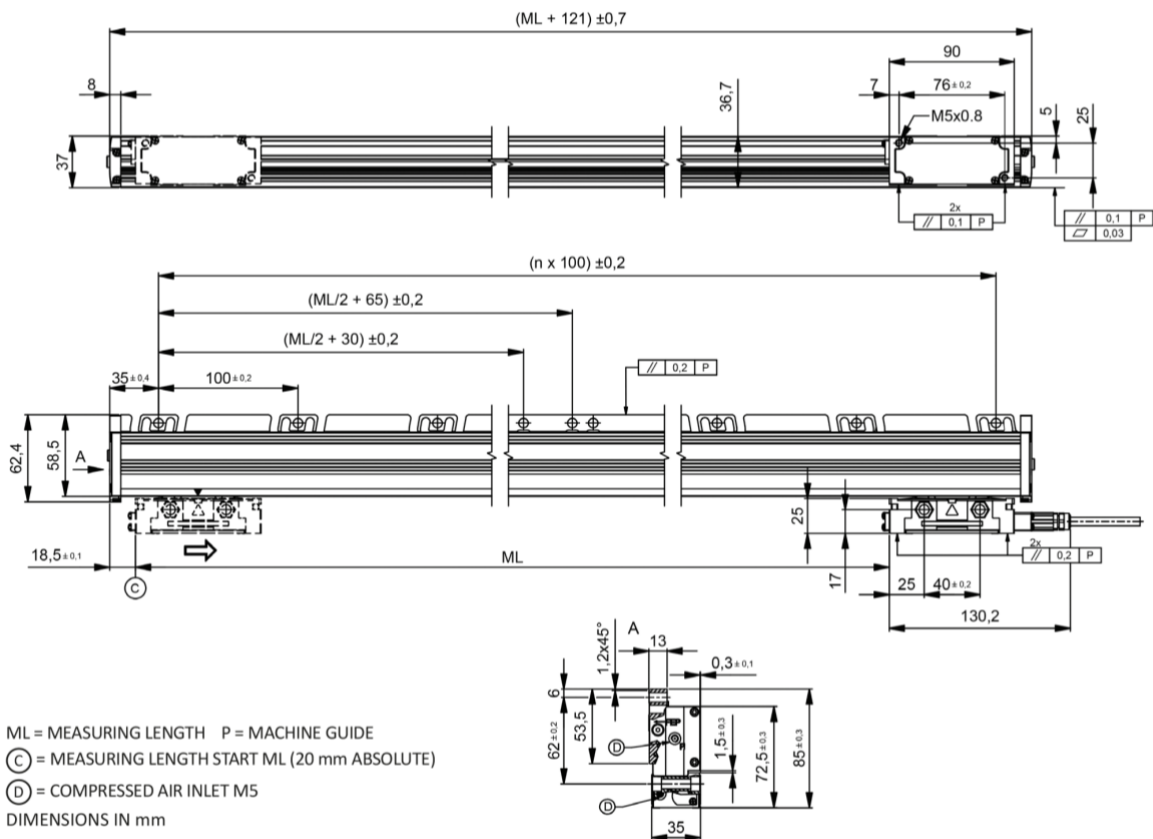
## Mechanical Characteristics

- Rugged and heavy **PROFILE** of considerable section, made of anodized aluminum.  
Dimensions 36.7 x 58.5 mm.
- **SPRING SYSTEM** for misalignment compensation and self-correction of mechanical hysteresis.
- Double pair of linear **SEALING LIPS** for a very high protection of the grating.
- Pressurizable **READER HEAD**, consisting of tie rod and reading block,  
with fullyprotected place for electronic boards.
- **READING BLOCK** sliding through ball bearings.
- Die-cast **TIE ROD**, with nickel surface treatment.
- Absolute glass **GRATING**, placed in the scale housing.
- Elastomeric **GASKETS** which allow to reproduce the full protection in mechanical joints  
(in case of disassembling).
- **FULL POSSIBILITY** to disassemble and reassemble it.

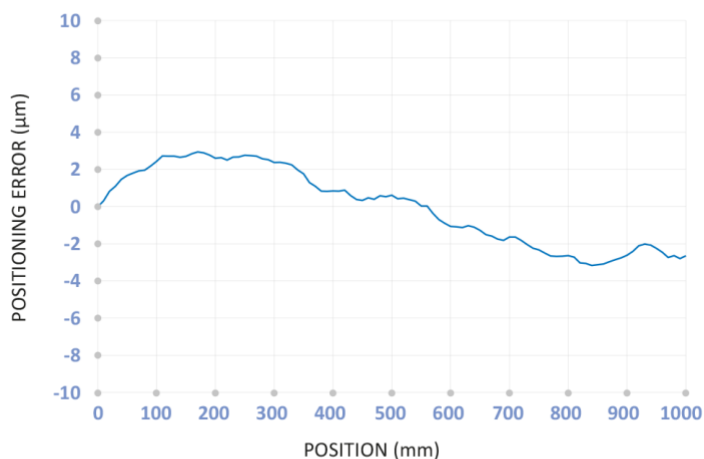


# Datasheet

## Dimensions



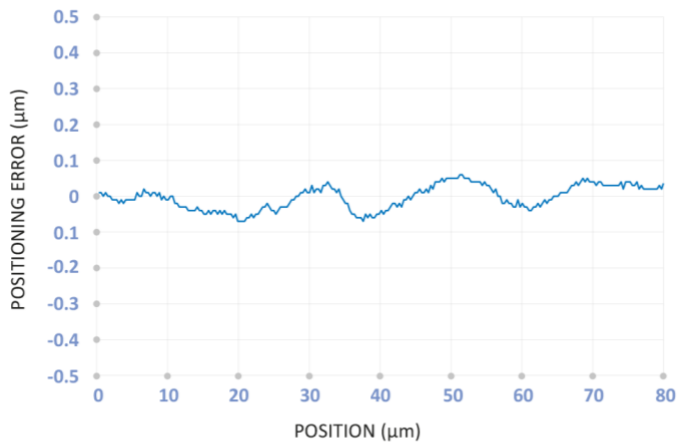
## Accuracy



Accuracy graph: deviation between the value measured by the encoder and the value measured by the reference system.

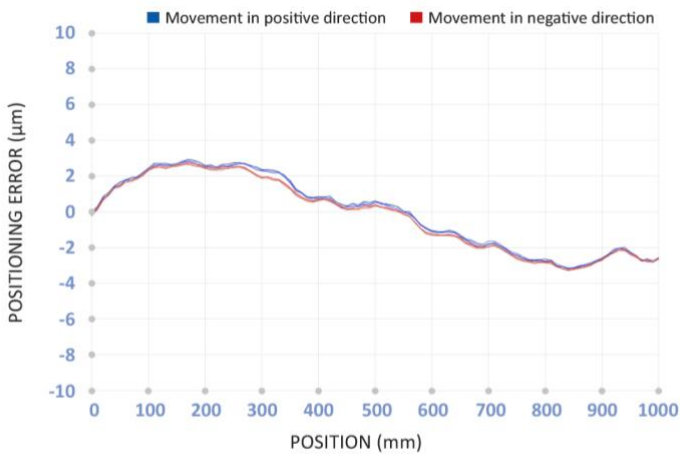
# Datasheet

## Interpolation - SDE



SDE (sub-division error) graph: accuracy of the interpolation device within the single grating pitch.

## Repeatability



Repeatability graph obtained by carrying out the measurements several times in both directions of advancement.

- Unidirectional repeatability: measurement error detected without inverting the movement direction of the encoder.
- Hysteresis: difference in the measure due to the inversion of the encoder movement direction.



# Datasheet

The graphs show tests carried out in a metrological room under controlled climatic conditions:  
 $T = 20\text{ °C} \pm 0.1\text{ °C}$  and  $R.H. = 45 \div 55\%$ . The reference system for the comparison of position measurements is interferometric with 1 nm resolution and equipped with an environmental compensation device.



GVS 808 is supplied with a Fixed Expansion Point (FEP) positioned in the middle (standard). On request it is possible to supply scales with FEP positionable on the left (LT) or on the right (RT). Based on the application, the customer can determine the linear thermal expansion direction, so as to maximize the machining accuracy and repeatability even in the presence of significant temperature changes.

# Datasheet

## Ordering Code

**Model**      **GVS 808** - **T1A** - **3240** - **05V** - **S0** - **V** - **M4.0/S** - **SC** - - -

### Scale type, resolution

**T1**      = 1 µm  
**T01**    = 0.1 µm  
**T005**   = 0.05 µm  
**T001**   = 0.01 µm  
**A**      = absolute

### Measuring length [mm]

**3.240** = max. Measuring length\*

### Power supply

**05V**    = 5 V

### Output signals

**S0**      = SSI programmable  
**S1**      = SSI binary  
**S2**      = SSI binary + even parity  
**S3**      = SSI binary + odd parity  
**S4**      = SSI binary + error  
**S5**      = SSI binary + even parity + error  
**S6**      = SSI binary + odd parity + error  
**S7**      = SSI Gray  
**B1**      = BiSS binary

### Incremental signal

**V**      = + 1 Vpp  
No cod. = no increm. signal

### Cable length, cable type

**Mnn**    = length in m  
**M4.0**   = 4.0 m (standard)  
**S**      = PUR cable  
**M50**    = 50 m

### Connector, wiring

**Cnn**    = progressive  
**SC**     = without connector

### FEP (fixed expansion point)

No cod. = central FEP (standard)  
**SLT**    = selectable FEP

### Special, pressurization

No cod. = standard  
**SPnn**   = special nn  
**PR**     = pressurized

Without prior notice, the products may be subject to modifications that the Manufacturer reserves to introduce as deemed necessary for their improvement.