

# Datasheet



## General Features

Linear optical measuring system based on a high quality glass scale with optical scaling, particularly suitable for CNC machine tools.

- Serial interfaces FANUC  $\alpha$ i/ $\alpha$ .
- Resolutions up to 0.01  $\mu$ m.
- Accuracy grade up to  $\pm 2 \mu$ m.
- Innovative device inside the scale for the disposal of liquids coming from inefficient filtering systems.
- Adjustable connecting cable output.
- Connector incorporated into the transducer.
- Direct reading of absolute measure.
- Small size, to allow installation in narrow spaces.



## Technical Characteristics

Measuring support	Glass scale	
Grating pitch	20 $\mu$ m	
Linear thermal expansion coefficient	$8 \times 10^{-6} \text{ } ^\circ\text{C}^{-1}$	
Serial interface	FANUC $\alpha$ i- FANUC $\alpha$	
Resolution absolute measure	1 $\mu$ m – 0.1 $\mu$ m- 0.01 $\mu$ m	
Accuracy grade	$\pm 5 \mu$ m * standard version $\pm 3 \mu$ m * high-accuracy version ( $\pm 2 \mu$ m for lengths up to 720 mm)	
Measuring length ML in mm	70, 120, 170, 220, 270, 320, 370, 420, 470, 520, 570, 620, 720, 770, 820, 920, 1020, 1140, 1240, 1340, 1440, 1540, 1640, 1740, 1840, 2040, 2240, 2440, 2640, 2840, 3040, 3240 (max. Measuring length)	
Max. traversing speed	120 m/min	
Max. acceleration	30 m/s <sup>2</sup>	
Required moving force	$\leq 2.5 \text{ N}$	
Vibration resistance (EN 60068-2-6)	100 m/ s <sup>2</sup>	[55 ÷ 2000 Hz]
Shock resistance (EN 60068-2-27)	150 m/s <sup>2</sup>	[11 ms]
Protection class (EN 60529)	IP 54	standard
	IP 64	pressurized
Operating temperature	0 $^\circ\text{C}$ ÷ 50 $^\circ\text{C}$	
Storage temperature	-20 $^\circ\text{C}$ ÷ 70 $^\circ\text{C}$	
Relative humidity	20% ÷ 80% (not condensed)	
Reading block sliding	by ball bearings 	
Power supply	5 VDC $\pm 5\%$	
Current consumption	300 mA <sub>MAX</sub>	
Power supply	5 VDC $\pm 5\%$	
Max. cable length	30 m **	
Connector	inside the transducer	
Electrical protections	inversion of polarity and short circuits	
Weight	435 g + 1290 g/m (per m measuring length)	

\* The declared accuracy grade of  $\pm X \mu$ m is referred to a measuring length of 1 m.

\*\* Ensuring a minimum power supply voltage of 5 V to the transducer.

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## Electrical Characteristics

- Reading device with an infra-red light emitter and receiving photodiodes.
- Serial interface FANUC  $\alpha i$ .
- Electrical protection against polarity inversion and short circuits on output ports.

## Cable

GVS 608 F absolute optical scale is at INTERFACE FANUC  $\alpha i$  supplied with a 7-wire shielded cable,  $\varnothing = 7.4$  mm, PUR external sheath, suitable for continuous movements.

Conductors section:

- Power supply: 0.50 mm<sup>2</sup>
- Signals: 0.18 mm<sup>2</sup>
- Connector: CU1 PCR 15 Pin
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GVS 608 F absolute optical scale is at INTERFACE FANUC  $\alpha$  supplied with a 8-wire shielded cable,  $\varnothing = 7.4$  mm, PUR external sheath, suitable for continuous movements.

Conductors section:

- Power supply: 0.50 mm<sup>2</sup>
- Signals: 0.18 mm<sup>2</sup>
- Connector: CY8 PCR 20 Pin

## Notice

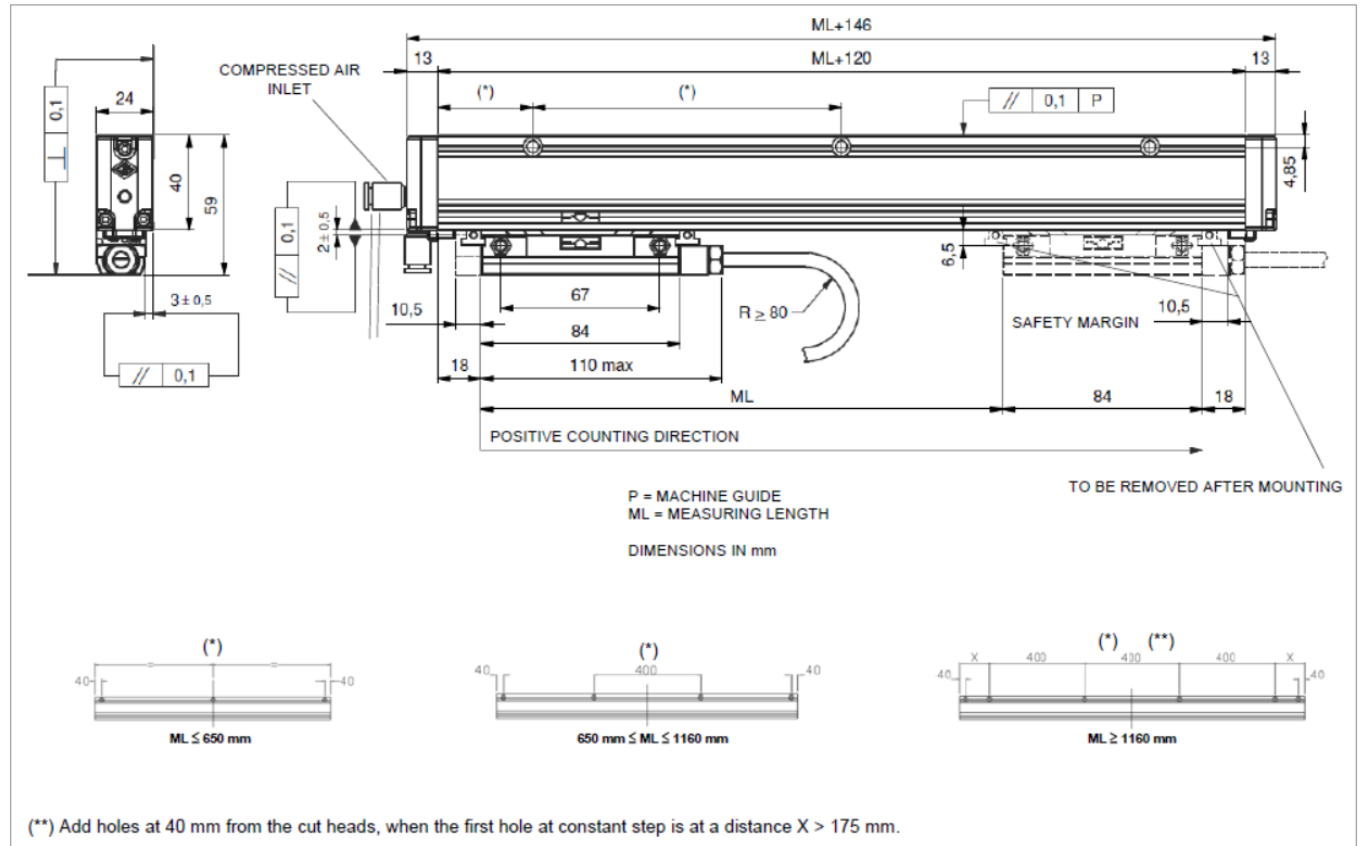
The cable's bending radius should not be lower than 80 mm.

## Mechanical Characteristics

- Rugged and heavy PROFILE made of anodized aluminum.
- Dimensions 40 x 24 mm.
- Elastic COUPLING for misalignment compensation and self-correction of mechanical hysteresis. Backlash error <0.2  $\mu$ m.
- Non-extendible SEALING LIPS along the sliding side of the reader head, fixed at the lateral ends.
- Pressurizable READER HEAD, consisting of tie rod and reading block, with fully-protected place for electronic boards.
- READING BLOCK sliding through ball bearings.
- Die-cast TIE ROD, with nickel surface treatment.
- Absolute GLASS GRATING placed in the scale housing.
- Elastomeric GASKETS which allow to reproduce the full protection in mechanical joints (in case of disassembling).
- Full possibility to disassemble and reassemble it.
- Possibility of direct service.

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## Dimensions



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## Ordering Code

**FANUC**

**Type**                    **GVS608** - **F1A** - **03240** - **V** - **F1** - **M04/F1** - **CU1** - **PR**

### Resolution

**F1**     = 1  $\mu\text{m}$   
**F01**    = 0.1  $\mu\text{m}$   
**F001**   = 0.01  $\mu\text{m}$   
**A**      = absolute

### Measuring length

xxxxx = length in mm  
**03240** = 3240 mm (max. measuring length)

### Power supply

**V**      = 5 VDC

### Output signal

**F1**     = FANUC  $\alpha i$   
**F2**     = FANUC  $\alpha$

### Cable length

Mxx    = length in m  
**M04**   = 4 m  
**30**     = 30 m

### Cable type

**F1**     = 7-wire shielded cable  
**F2**     = 8-wire shielded cable

### Connector, wiring

**CU1**   = connector FANUC  $\alpha i$   
**CY8**   = connector FANUC  $\alpha$

### Option

**X**      = no specifications (standard)  
**SPxx** = special version (on request)  
**PR**    = pressurized

Without prior notice, the products may be subject to modifications that the Manufacturer reserves to introduce as deemed necessary for their improvement.