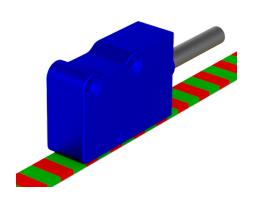
### Datasheet



#### **General characteristics**

- Magnetic sensor for contactless linear and angular reading.
- Small overall dimensions allow installation in narrow spaces.
- Resolutions up to 1  $\mu m$  programmable through serial interface.
- Easy and fast mounting with wide alignment tolerances.
- 8-wire shielded cable as standard with low friction coefficient and oil-resistant.
- Electrical protection against inversion of power supply polarity and short circuits.
- Protection class IP67.



#### **Technical characteristics**

Pole pitch	2+2 mm							
Reference indexes	<pre>C = constant step (every 2 mm) 1) E = external Z = positioned on magnetic scale</pre>							
Resolution (µm)	1.000 500 100 50 25 10 5 1							1
Accuracy (µm) 2)	±15 ±10 ±8							
Max. traversing speed 3)	1.2 m/s (resolution 1 μm) 12 m/s (resolution 10 μm)							
Max. frequency	300 kHz (up to 500 kHz on request)							
Repeatability	±1 increment							
A, B and I <sub>0</sub> output signals	Line Driver / Push-Pull							
Vibration resistance (EN 60068-2-6)	300 m/s² [55 2,000 Hz]							
Shock resistance (EN 60068-2-27)	1.000 m/s <sup>2</sup> (11 ms)							
Protection class (EN 60529)	IP67							
Operating temperature	0 °C 50 °C							
Storage temperature	-20 °C 80 °C							
Relative humidity	100%							
Power supply	5 28 VDC ±5%							
Current consumption without load	60 mA <sub>MAX</sub>							
Current consumption with load	140 mA <sub>MAX</sub> (with 5 V and R = 120 $\Omega$ ) 90 mA <sub>MAX</sub> (with 28 V and R = 1.2 k $\Omega$ )							
Electrical connections	see related table							
Electrical protections	inversion of polarity and short circuits							
Weight	40 g							

- With 1.000  $\mu$ m resolution, the constant step is 4 mm.
- <sup>2)</sup> To obtain the declared accuracy values, it is necessary to respect the alignment tolerances prescribed by the Manufacturer. Better accuracy can be obtained by reducing the gap between the sensor and the magnetic scale.
- 3) The indicated speeds are referred to a maximum frequency of 300 kHz.

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### Datasheet



#### **Mechanical characteristics**

- Magnetic sensor with die-cast body.
- Possibility to fix the magnetic sensor with M4 screws or with through M3 screws.
- Wide alignment tolerances.

#### **Electrical characteristics**

- Very flexible power cable.
- Reading through positioning sensor based on magneto resistance, with AMR effect (Magnetic Anisotropy).
- High signal stability.
- Electrical protection against inversion of power supply polarity and short circuits on output port.
- For applications where the maximum speed exceeds 1 m/s, it is necessary to use a PUR cable suitable for continuous movements.

#### Wiring and pin assignment (assignment according to DIN 47100)

#### 8-wire connecting cable

Incremental magnetic sensor IMS2 is supplied with an 8-wire shielded cable,  $\emptyset = 6.1$  mm, PVC external sheath, with low friction coefficient and oil-resistant.

Conductors section:

power supply: 0.35 mm<sup>2</sup>
 signals: 0.14 mm<sup>2</sup>

PUR cable or cable with reduced section are available on request.



PUR cable is suitable for continuous movements. The cable's bending radius should not be lower than 60 mm.

Pin diagram **connector M12 plug**, 8-pin, A-coded, view plug side, connected to the connecting cable of the magnetic sensor.



<b>Line Driver</b>	Push-Pull	PIN	<b>Conductor colour</b>
$I_0$	$I_0$	1	brown
<u>10</u>	NC	2	yellow
В	В	3	white
B	NC	4	light-blue
Ā	NC	5	orange
Α	Α	6	green
0V	0V	7	blue
+V	+V	8	red
SCH	SCH		Shield

NC = not connected



## Datasheet

#### 8-wire extension cable

Pin diagram connector M12 plug, 8-pin, A-coded, view plug side, connected to an extension cable (e.g. 0,3 m, 5 m, or 30 m).



Signal	PIN	Conductor colour
$I_0$	1	white
<u>10</u>	2	brown
В	3	green
B	4	yellow
Ā	5	pink
Α	6	grey
0V	7	blue
+V	8	red
SCH		Shield

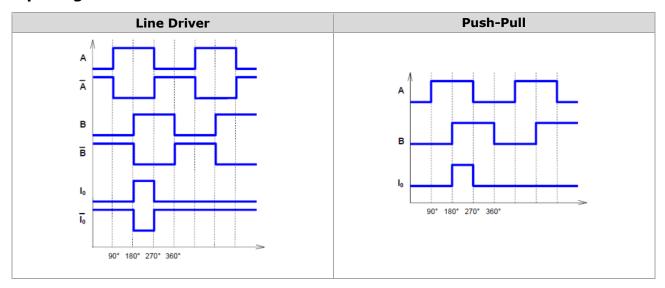
Pin diagram connector M12 socket, 8-pin, A-coded, view socket side, connected to an extension cable (e.g. 0,3 m, 5 m, or 30 m).



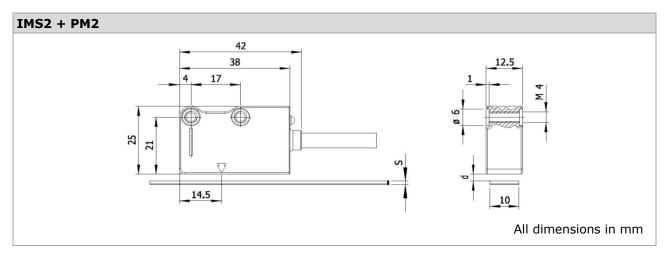
Signal	PIN	Conductor colour
$I_0$	1	white
<u>10</u>	2	brown
В	3	green
B	4	yellow
Ā	5	pink
Α	6	grey
0V	7	blue
+V	8	red
SCH		Shield

# Datasheet

### **Output signals**



#### **Dimensions**



Value in mm	PM2	PM2 + DB01	PM2 + PS1
S	1.3	1.6	2.1
d IMS2	0.2 1.4	< 1.1	< 0.6
d IMS2/Z	0.3 0.8	< 0.5	< N.A.

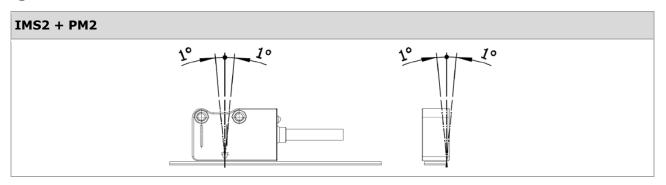
= thickness magnetic scale

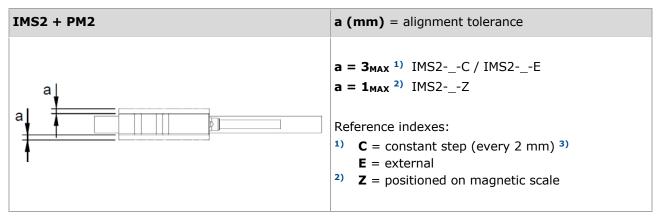
= distance to be observed between the sensor and the surface of the magnetic scale (or eventual cover tape/ support)



### Datasheet

#### **Alignment tolerances**





With 1.000 µm resolution, the constant step is 4 mm.

### **NOTICE**

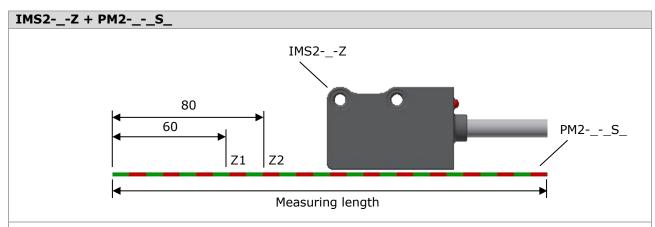
- Avoid the direct contact with magnetized objects or tools that could damage the surface.
- Do not touch the contacts of the cable's connector to avoid electrostatic discharges (ESD) on the device.



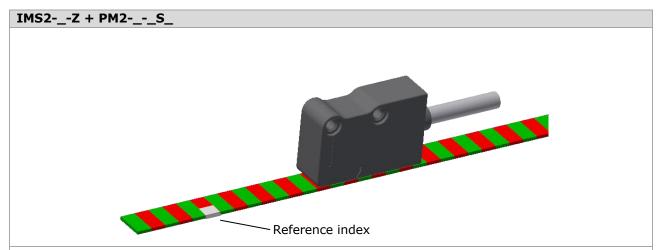
### Datasheet

#### Reference indexes

To determine the positions of the reference indexes, the magnetic sensor and the magnetic scale must be aligned according to the following figure.



Example: Magnetic scale type **PM2-\_-S\_** with reference index at 60 mm and 80 mm (from the left).



Example: Magnetic scale type PM2-\_-\_S\_ with fixed reference index positioned on the magnetic scale.



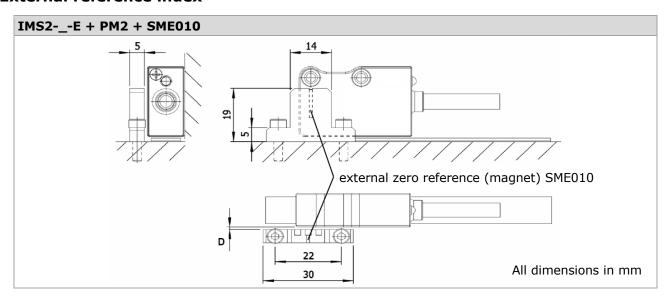
### Manual setting of a reference point on the magnetic scale

On customer request, a specific reference index can be integrated at any position on the magnetic scale type **PM2-\_-\_S** by selectively demagnetising the magnetic track. Information on this can be found in the data sheet and the operating instructions for the magnetic scale.



# **Datasheet**

#### **External reference index**



Value in mm	D			
IMS2E + PM2	1.5 <sub>TYP</sub>	< 2		

D = distance to be observed between magnetic sensor and **external zero reference**.

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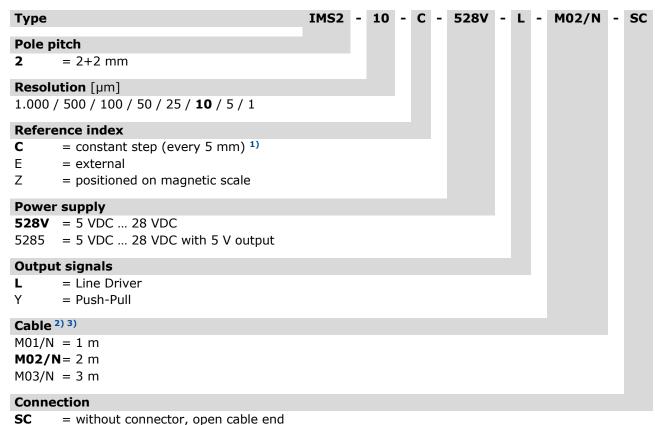
Measure **Indicate** Control

#### IMS<sub>2</sub>



### Datasheet

#### Ordering example



With 1.000 µm resolution, the constant step is 4 mm.



Cxx

#### Cable

Different cable lengths are available. The sensor is provided with a 2 m cable as standard. Longer lengths are available with the following application limits:

 $L_{max} = 10 \text{ m sensor cable}$ 

 $L_{max} = 100 \text{ m sensor cable (2 m)} + \text{cable extension}$ 

= progressive (e.g. C08 = connector M12 plug, 8-pin)

Cable extensions need to have a 0.5 mm<sup>2</sup> section for power supply conductors.

3) For applications where the maximum speed exceeds 1 m/s, it is necessary to use a PUR cable suitable for continuous movements.



#### **Accessories**

Please order the magnetic scale, the corresponding cover tape, the external zero reference (magnet) and the extension cable separately. For ordering information, please refer to the corresponding data sheet.

You can configure the enclosure according to your requirements from the technical information and enter it into the ordering code. Variants that cannot be configured from the ordering example are available on request as a special version.

Without prior notice, the products may be subject to modifications that the Manufacturer reserves to introduce as deemed necessary for their improvement. Mistakes excepted.